



1. 安全注意事项 (Safety precautions)

本说明书涉及产品为工业产品，并且均为开放型外壳设计。要求用户使用产品时，务必将其安装于具有防尘、防潮以及免于电击/冲击等意外的控制柜内，并且需要设置保护措施以防止非维护人员不当操作或意外导致设备故障或损坏，造成不可避免的人员危险和财产损失。

The products in this manual are industrial products and are all open-type housing designs. It is essential to install these products within a control cabinet that is safeguarded against dust, moisture, and accidents such as electric shocks or physical impacts. Additionally, protective measures must be taken to prevent malfunctions or damage caused by improper operation or accidents involving non-maintenance personnel. Failure to do so may lead to serious risks to personnel safety and potential loss of property.

更详细的信息请参考 QX 系列硬件手册。

Please refer to the QX series hardware manual for more detailed information.

2. 命名规则 (Model identification)

HC QX - RS 02 - D 4 - xxxx

1	产品名称 (Product name)
HC	禾川 (Hechuan Technology)
2	产品系列 (Product series)
QX	Q系列通用扩展 (Q-series general-purpose expansion)

3	功能模块 (Function module)
RS	串口通信 (Serial communication)
4	通道数量 (Number of channels)
02	2通道 (2 channels)

5	电源类型 (Power supply type)
D	直流电源 (DC power supply)

6	迭代版本 (Iteration version)
4	第4代 (The 4th generation)
7	软件/固件定制代码 (Customized software/firmware Code)
x	0~9/A~Z/空(N/A)

3. 适用型号 (Applicable model)

名称 (Name)	模块型号 (Model)	模块简要说明	Brief description
串口通信模块 Serial communication module	HCQX-RS02-D4	2通道串口通信(自由协议), 支持RS232、RS485、RS422接口, 支持32个从站数量, 软件配置终端电阻	2-channel serial communication (free protocol), supports RS232, RS485, and RS422 interfaces, supports 32 slaves, software configuration of the terminal resistance
	HCQX-RS02-D4-M	2通道串口通信(Modbus协议), 支持RS232、RS485、RS422接口, 支持16个从站数量, 软件配置终端电阻	2-channel serial communication (Modbus protocol), supports RS232, RS485, and RS422 interfaces, supports 16 slaves, software configuration of the terminal resistance

4. 通用电气及环境规格 (General electrical and environmental specifications)

4.1 通用电气规格 (General electrical specifications)

型号 (Model) ¹⁾	额定电压 / 功率 ²⁾	Rated voltage/power ²⁾
HCQX-RS02-D4	DC12V, 1.2W	DC12V, 1.2W
HCQX-RS02-D4-M		

* 注: 1. 所有型号仅能在由限功率电源 (LPS) 提供的安全特低电压 (SELV) 下运行。

2. 此处标识的额定功率为满负载运行时的最大功率。

*Note: 1. All models can only operate under the safety extra low voltage (SELV) provided by a limited power source (LPS).

2. The power rating indicated here is the maximum power under full-load operation.

4.2 环境规格 (Environmental requirements)

项目	Item	规格	Specifications
海拔高度	Altitude	≤2000m	≤2000m
使用环境	Operating environment	控制柜内安装, 开放式及室内使用	Installation within a control cabinet, open-type and indoor use
工作温度	Operating temperature	-10~55°C	-10~55°C
储存温度	Storage temperature	-40~75°C	-40~75°C
环境湿度	Ambient humidity	10~95%RH (无结露)	10~95%RH (non-condensation)
振动耐受	Vibration resistance	5~150Hz (X/Y/Z方向, 1g/3.5mm位移)	5~150Hz (X/Y/Z direction, 1g / 3.5mm displacement)
污染等级	Pollution degree	污染度2	Level 2
冷却方式	Cooling method	自然冷却	Natural air cooling
防护等级	IP rating	IP20	IP20
外壳材质	Enclosure material	阻燃材料	Self-extinguishable

* 注: 若设备未依制造商指定方式使用, 设备所提供的保护可能会被减弱。

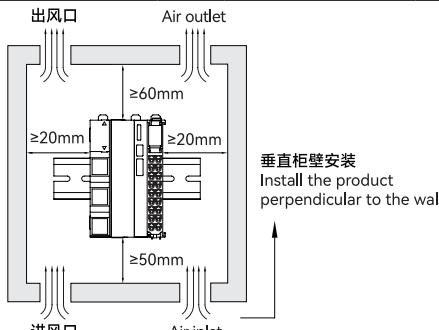
*Note: If the equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

5. 安装说明 (Installation instructions)

5.1 控制柜安装 (Installation within a control cabinet)

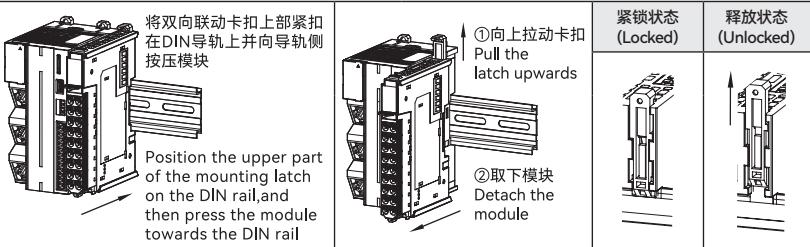
CN 设备冷却方式为自然冷却或通过加装风扇进行冷却, 请保证安装方向与柜壁垂直;
请参考右侧示意图, 在设备的周围留有足够的空间, 并排安装时, 建议横向两侧预留20mm 以上间距。

EN Please install the product perpendicular to the wall and ensure a sufficient cooling effect via natural air or a cooling fan. Please leave enough clearance around the product as shown in the right figure. During a side-by-side installation, please leave a horizontal clearance of more than 20 mm on both sides.



5.2 导轨拆装 (DIN rail mounting and dismounting)

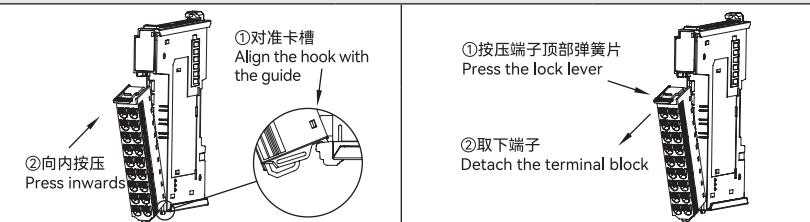
CN 安装模块时, 将模块侧面导槽对准Q系列控制器导槽后, 向内按压模块, 听到“咔哒”声, 模块成功安装于DIN导轨上 (安装前保证双向联动卡扣处于紧锁状态, 否则可能导致安装故障); 拆卸模块时, 将卡扣向上拉动一定距离, 听到“咔哒”声后, 取下模块即可。



EN Before installation, check that the DIN rail mounting latch is in a locked state. During mounting, align the groove of the module to that of the Q series controller to engage them together, and then press the module towards the DIN rail until a clear click is heard (which indicates the latch is momentarily opened and locked onto the rail). During dismounting, pull the latch upwards until a clear click is heard (which indicates the latch is unlocked), and then directly remove the module.

5.3 可拆卸端子拆装 (Removable terminal block mounting and dismounting)

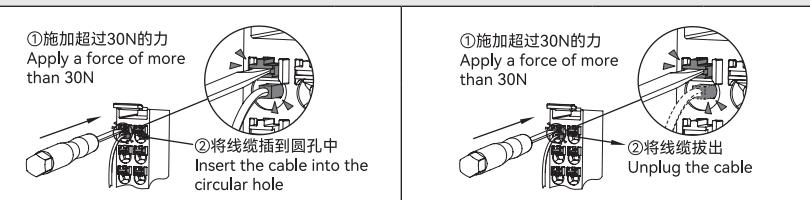
CN 安装可拆卸端子时, 将端子底部对准模块底部凹槽并紧扣, 上部对齐模块, 当听到“咔哒”声即完成了端子的组装; 拆卸端子时, 向下按压端子顶部卡扣, 使其脱离模块本体并以底部卡扣呈圆弧状斜向下施力, 将端子取下。



EN During mounting, align the mounting hook at the bottom of the terminal block to the guide of the module and press inwards on the terminal block until a clear click is heard (which indicates the terminal block has been locked to the module). During dismounting, press the lock lever on the terminal block and then detach it from the module.

5.4 线缆拆装 (Cable connecting and disconnecting)

CN 安装线缆时, 将一字螺丝刀垂直插入可拆卸端子压块内, 施加超过30N的力, 将准备好的线缆插入到圆孔中, 拔出一字螺丝刀, 轻拽线缆, 线缆不松动即成功完成配线; 反之即可取出线缆。端子规格及配线示意图如右图所示。



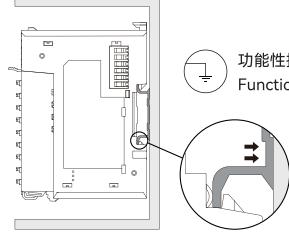
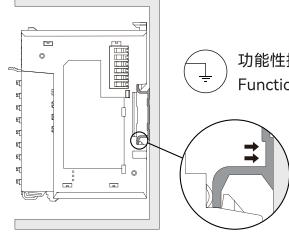
EN During connecting, insert the flat-blade screwdriver into the unlocking tab with a force of more than 30 N. Then insert a cable into the circular hole. Gently tug the cable after pulling out the screwdriver. If the cable is secured firmly, then the connection is finished. The reverse is the procedure for unplugging the cable. The terminal specifications and wiring diagram are shown in the right figure.

模块端子 (Terminal)	线径范围: AWG (Wire width)	剥线长度: mm (Wire stripping length)	按压力: N (Pressure)	线径范围 Wire width 剥线长度 Wire stripping length
18Pin	24~17	8~10	30	

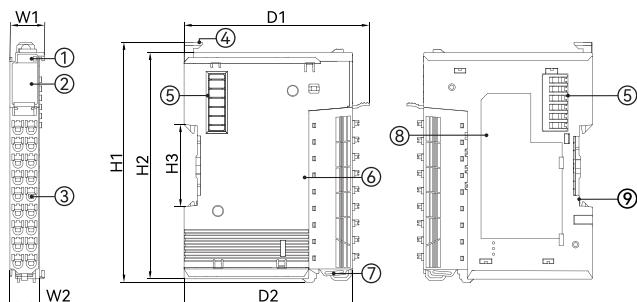
警告: 只能使用 75°C 铜导线。

⚠ Warning: Use only a copper conductor that is 75°C.

Attention: Utilisez uniquement un conducteur en cuivre à 75°C.

5.5 接地 (Functional ground)	产品型号 (Product model)	
CN QX系列模块通过背部金属弹片接地, 如右图所示。	HCQX-RS02-D4	
EN The QX series module is grounded through a metal spring on the back side, as shown in the diagram on the right.	HCQX-RS02-D4-M	

6. 接口及配线说明 (Interface and wiring instructions)

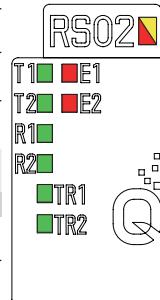


序号(No.)	名称	Name	功能	Function
1	产品型号	Product model	模块型号	Module model numbers
2	模块状态指示灯	Module status indicator	显示模块与通道状态	Display module and channel status
3	18Pin IO端子	18Pin IO terminal	输入输出信号接口	Input and output signal interface
4	双向联动卡扣	DIN rail mounting latch	固定模块在DIN导轨上	Mount the module onto a DIN rail
5	扩展模块通讯接口	Expansion module communication interface	主机和IO模块或IO模块间通讯及供电接口, 不支持热插拔	The interface for the communication and power supply between the host and the IO module or between IO modules, does not support hot-swapping
6	侧边丝印	Side silk screen printing	模块配线图	Channel wiring diagram
7	集线结构	Cable collector	收纳IO线缆	Organize IO cables
8	标签	Label	显示模块型号、规格参数、内部序列号等基本信息	Display the basic information including module model, specification parameters, and internal serial number
9	接地弹片	Grounding spring	功能性接地 (FE)	Functional grounding (FE)

型号 (Model)	外形尺寸 (Dimension) : mm							重量 (Weight) : g
	W1	W2	H1	H2	H3	D1	D2	
HCQX-RS02-D4	15.20	13.00	106.00	100.00	35.40	81.90	74.50	70 approx.
HCQX-RS02-D4-M								

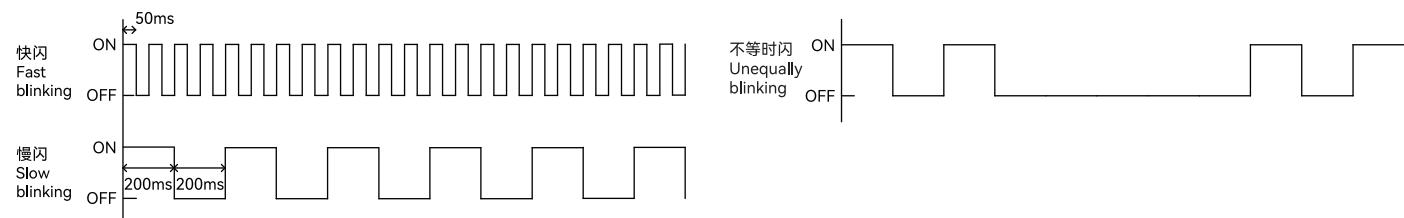
7. 指示灯说明 (Indicator description)

指示灯含义 (Indicator meaning)	颜色 (Color)	状态	Status	说明	Description
模块状态 (Module status)	黄色 (Yellow)		熄灭	Not lit	Init (初始化状态) Initialization
			快闪	Fast blinking	Preop (预操作状态) Pre Operational
			慢闪	Slow blinking	Safeop (安全操作状态) Safe Operational
			常亮	Lit	OP (可操作状态) Operational
	红色 (Red)		不等时闪	unequally blinking	Boot (引导程序状态) Bootstrap
丝印 (Screen printing)	指示灯含义 (Indicator meaning)	颜色 (Color)	状态	Status	说明
RS02-D4/RS02-D4-M					
TN(1,2)	绿色 (Green)		熄灭	Not lit	通道 N 未发送数据 Channel N sends no data
			常亮	Lit	通道 N 正在发送数据给其他设备 Channel N is sending data to other devices
RN(1,2)	绿色 (Green)		熄灭	Not lit	通道 N 未接收数据 Channel N receives no data
			常亮	Lit	通道 N 正在接收其他设备发送的数据 Channel N is receiving data from other devices
EN(1,2)	红色 (Red)		熄灭	Not lit	通道 N 无错误发生 No error occurs in channel N
			常亮	Lit	通道 N 有错误发生 An error occurs in channel N
TR N(1,2)	绿色 (Green)		熄灭	Not lit	通道 N 终端电阻未启动 Termination resistor of channel N is not enabled
			常亮	Lit	通道 N 终端电阻启动 Termination resistor of channel N is enabled

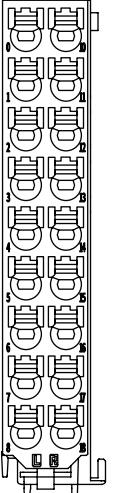


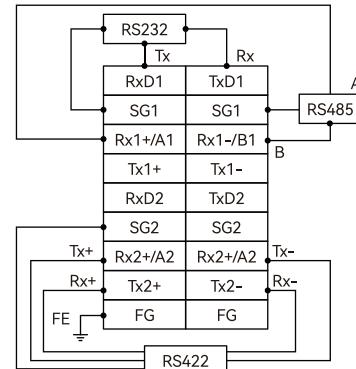
指示灯闪烁频率如下图所示:

The patterns of flickering, blinking and flashing are shown below.



8. 端子及配线说明 (Terminal and wiring description)

HCQX-RS02-D4/HCQX-RS02-D4-M		接线 (Wiring)																	
RxD1	0		10	TxD1															
SG1	1		11	SG1															
Rx1+/A1	2		12	Rx1-/B1															
Tx1+	3		13	Tx1-															
RxD2	4		14	TxD2															
SG2	5		15	SG2															
Rx2+/A2	6		16	Rx2-/B2															
Tx2+	7		17	Tx2-															
FG	8		18	FG															



FE 功能性接地 (Functional ground)