



1. 安全注意事项 (Safety precautions)

本说明书涉及产品为工业产品，并且均为开放型外壳设计。要求用户使用产品时，务必将产品安装于具有防尘、防潮以及免于电击/冲击等意外的控制柜内，并且需要设置保护措施以防止非维护人员不当操作或意外导致设备故障或损坏，造成不可避免的人员危险和财产损失。

The products in this manual are industrial products and are all open-type housing designs. It is essential to install these products within a control cabinet that is safeguarded against dust, moisture, and accidents such as electric shocks or physical impacts. Additionally, protective measures must be taken to prevent malfunctions or damage caused by improper operation or accidents involving non-maintenance personnel. Failure to do so may lead to serious risks to personnel safety and potential loss of property.

更详细的信息请参考 QX 系列硬件手册。

Please refer to the QX series hardware manual for more detailed information.

2. 适用型号 (Applicable model)

名称 (Name)	型号 (Model)	模块简要说明	Brief description
高速计数模块	HCQX-HC02-D4	2通道编码器接口, DC 5V, 差分输入, 4MHz	2-channel encoder interface, DC 5V, differential input, 4MHz
High-speed counter Module	HCQX-HC04-D4	4通道编码器接口, DC 24V, 单端输入, 200kHz	4-channel encoder interface, DC 24V, single-ended input, 200kHz

3. 通用电气及环境规格 (General electrical and environmental specifications)

3.1 通用电气规格 (General electrical specifications)

型号 (Model) * ¹	额定电压 / 功率 * ²	Rated voltage/power* ²	输入类型	Input type
HCQX-HC02-D4	DC12V / 1.2W	DC12V / 1.2W	编码器输入: DC5V(RS422-差分), 4MHz	Encoder input :DC5V(RS-422 diff) 4MHz
HCQX-HC04-D4	DC12V / 1W	DC12V / 1W	输入: DC24V, 4.1mA	Input: DC24V, 4.1mA

* 注: 1. 所有型号仅能在由限功率电源 (LPS) 提供的安全特低电压 (SELV) 下运行。

2. 此处标识的额定功率为满负载运行时的最大功率。

3. 考虑温升影响, 降额使用。

*Note: 1. All models can only operate under the safety extra low voltage (SELV) provided by a limited power source (LPS).

2. The power rating indicated here is the maximum power under full-load operation.

3. Consider the effect of temperature rise and derate during using.

3.2 环境规格 (Environmental requirements)

项目	Item	规格	Specifications
海拔高度	Altitude	≤2000m	≤2000m
使用环境	Operating environment	控制柜内安装, 开放式及室内使用	Installation within a control cabinet, open-type and indoor use
工作温度	Operating temperature	-10~55°C	-10~55°C
储存温度	Storage temperature	-40~75°C	-40~75°C
环境湿度	Ambient humidity	10~95%RH (无结露)	10~95%RH (non-condensation)
振动耐受	Vibration resistance	5~150Hz (X/Y/Z方向, 1g/3.5mm位移)	5~150Hz (X/Y/Z direction, 1g / 3.5mm displacement)
污染等级	Pollution degree	污染度II	Level 2
冷却方式	Cooling method	自然冷却	Natural air cooling
防护等级	IP rating	IP20	IP20
外壳材质	Enclosure material	阻燃材料	Self-extinguishable

* 注: 如果以制造商未规定的方式使用设备, 可能会损坏设备。

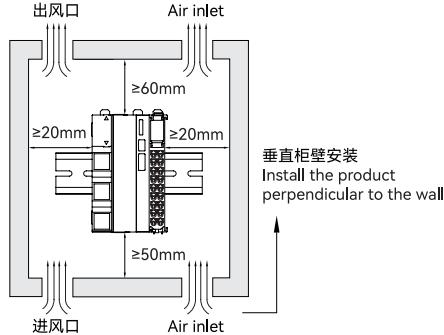
*Note: The equipment may be damaged if used in a manner not specified by the manufacturer.

4. 安装说明 (Installation instructions)

4.1 控制柜安装 (Installation within a control cabinet)

CN 设备冷却方式为自然冷却或通过加装风扇进行冷却, 请保证安装方向与柜壁垂直; 请参考右侧示意图, 在设备的周围留有足够的空间, 并排安装时, 建议横向两侧预留20mm 以上间距。

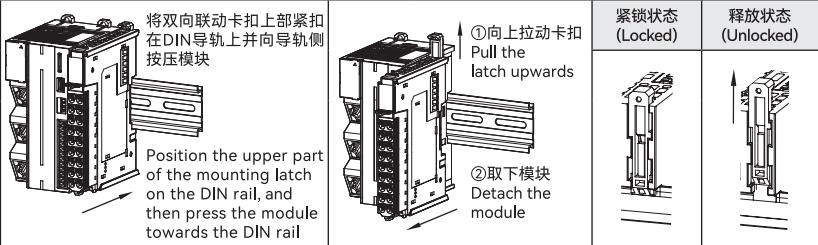
EN Please install the product perpendicular to the wall and ensure a sufficient cooling effect via natural air or a cooling fan. Please leave enough clearance around the product as shown in the right figure. During a side-by-side installation, please leave a horizontal clearance of more than 20 mm on both sides.



4.2 导轨拆装 (DIN rail mounting and dismantling)

CN 安装模块时, 将模块侧面导槽对准 Q 系列控制器导槽后, 向内按压模块, 听到“咔哒”声, 模块成功安装于 DIN 导轨上 (安装前保证双向联动卡扣处于紧锁状态, 否则可能导致安装故障); 拆卸模块时, 将卡扣向上拉动一定距离, 听到“咔哒”声后, 取下模块即可。

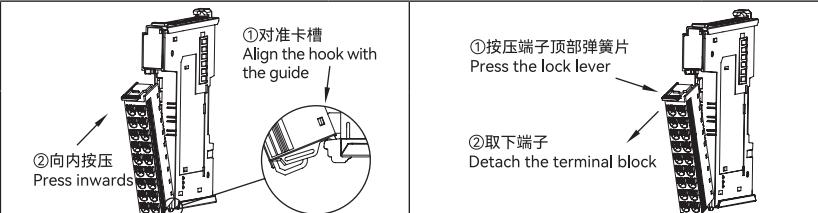
EN Before installation, check that the DIN rail mounting latch is in a locked state. During mounting, align the groove of the module to that of the Q series controller to engage them together, and then press the module towards the DIN rail until a clear click is heard (which indicates the latch is momentarily opened and locked onto the rail). During dismantling, pull the latch upwards until a clear click is heard (which indicates the latch is unlocked), and then directly remove the module.



4.3 可拆卸端子拆装 (Removable terminal block mounting and dismantling)

CN 安装可拆卸端子时, 将端子底部对准模块底部凹槽并紧扣, 上部对齐模块, 当听到“咔哒”声即完成了端子的组装; 拆卸端子时, 向下按压端子顶部卡扣, 使其脱离模块本体并以底部卡扣呈圆弧状向下施力, 将端子取下。

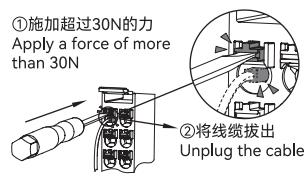
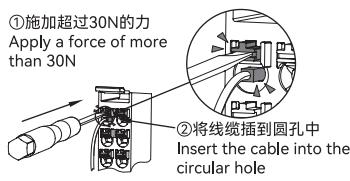
EN During mounting, align the mounting hook at the bottom of the terminal block to the guide of the module and press inwards on the terminal block until a clear click is heard (which indicates the terminal block has been locked to the module). During dismantling, press the lock lever on the terminal block and then detach it from the module.



4.4 线缆拆装 (Cable connecting and disconnecting)

安装线缆时, 将一字螺丝刀垂直插入可拆卸端子压块内, 施加超过 30N 的力, 将准备好的线缆插入到圆孔中, 拔出一字螺丝刀, 轻拽线缆, 线缆不松动即成功完成配线; 反之即可取出线缆。端子规格及配线示意图如右图所示。

During connecting, insert the flat-blade screwdriver into the unlocking tab with a force of more than 30 N. Then insert a cable into the circular hole. Gently tug the cable after pulling out the screwdriver. If the cable is secured firmly, then the connection is finished. The reverse is the procedure for unplugging the cable. The terminal specifications and wiring diagram are shown in the right figure.



模块端子 (Terminal)	线径范围: AWG (Wire width)	剥线长度: mm (Wire stripping length)	按压力: N (Pressure)
18Pin	24~17	8~10	30

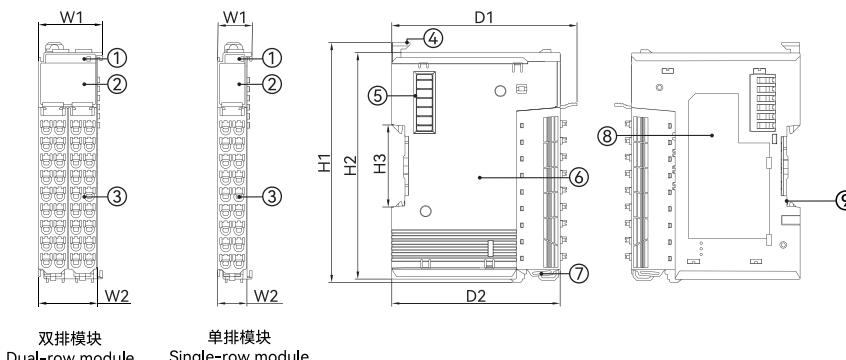
警告: 只能使用 75°C 铜导线。

⚠ Warning: Use only a copper conductor that is 75°C.

Attention: Utilisez uniquement un conducteur en cuivre à 75°C.

4.5 接地 (Functional ground)	产品型号 (Product model)
CN QX 系列模块通过背部金属弹片接地, 如右图所示。	HCQX-HC02-D4 HCQX-HC04-D4
EN The QX series module is grounded through a metal spring on the back side, as shown in the diagram on the right.	

5. 接口和尺寸说明 (Interface and dimension description)



序号(No.)	名称	Name	功能	Function
1	产品型号	Product model	模块型号	Module model numbers
2	模块状态指示灯	Module status indicator	显示模块与通道状态	Display module and channel status
3	18Pin IO端子	18Pin IO terminal	输入输出信号接口	Input and output signal interface
4	双向联动卡扣	DIN rail mounting latch	固定模块在DIN导轨上	Mount the module onto a DIN rail
5	扩展模块通讯接口	Expansion module communication interface	主机和IO模块或IO模块间通讯及供电接口, 不支持热插拔	The interface for the communication and power supply between the host and the IO module or between IO modules, does not support hot-swapping
6	侧边丝印	Side silk screen printing	模块配线图	Channel wiring diagram
7	集线结构	Cable collector	收纳IO线缆	Organize IO cables
8	标签	Label	显示模块型号、规格参数、内部序列号等基本信息	Display the basic information including module model, specification parameters, and internal serial number
9	接地弹片	Grounding spring	功能性接地 (FE)	Functional grounding (FE)

型号 (Model)	外形尺寸 (Dimension) : mm							重量 (Weight) : g
	W1	W2	H1	H2	H3	D1	D2	
双排模块 (Dual-row module)	HCQX-HC02-D4	28.20	26.00	106.00	100.00	35.40	81.90	74.50
单排模块 (Single-row module)	HCQX-HC04-D4	15.20	13.00					120 approx. 70 approx.

6. 指示灯说明 (Indicator description)

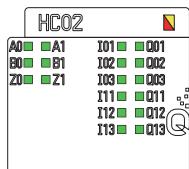
指示灯含义 (Indicator meaning)	颜色 (Color)	状态	Status	说明	Description
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模块状态 (Module status)	黄色 (Yellow)	熄灭	Not lit	Init (初始化状态)	Initialization
		快闪	Fast blinking	Preop (预操作状态)	Pre Operational
		慢闪	Slow blinking	Safeop (安全操作状态)	Safe Operational
		常亮	Lit	OP (可操作状态)	Operational
		不等时闪	Unequally blinking	Boot (引导程序状态)	Bootstrap

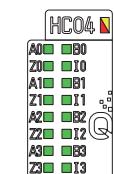
丝印 (Screen printing)	指示灯含义 (Indicator meaning)	颜色 (Color)	状态	Status	说明	Description
HC02	A相脉冲输入 (A-phase input)	绿色 (Green)	熄灭	Not lit	输入通道 N 未检测到 A 相输入信号	Input channel N has not detected an A-phase input signal

HC02	
A0	■ A1
B0	■ B1
Z0	■ Z1
I01	■ 001
I02	■ 002
I03	■ 003
I11	■ 011
I12	■ 012
I13	■ 013

B N (0~1)	B 相脉冲输入 (B-phase input)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输入通道 N 未检测到 B 相输入信号 Input channel N has not detected a B-phase input signal
Z N (01~03)	Z 相脉冲输入 (Z-phase input)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输入通道 N 未检测到 Z 相输入信号 Input channel N has not detected a Z-phase input signal
IN (01~03, 11~13)	数字量输入 (Digital input)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输入通道 N 未检测到输入信号 Input channel N has not detected an input signal
Q N (01~03, 11~13)	数字量输出 (Digital output)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输出通道 N 无信号输出 There is no output signal for this channel 输出通道 N 有信号输出 There are output signals for this channel

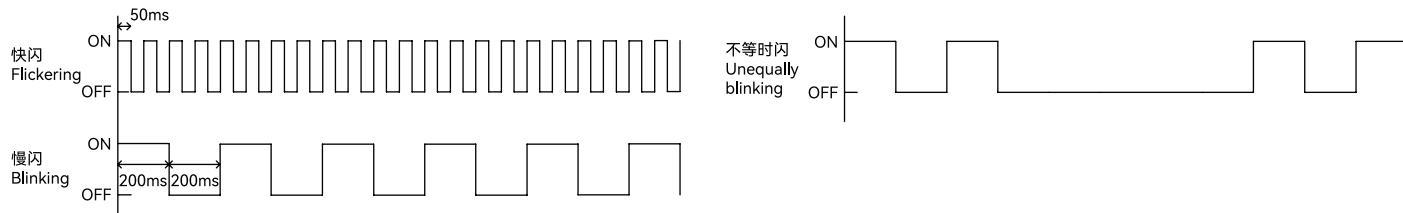


HC04					
A N (0~3)	A 相脉冲输入 (A-phase input)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输入通道 N 未检测到 A 相输入信号 Input channel N has not detected an A-phase input signal
B N (0~3)	B 相脉冲输入 (B-phase input)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输入通道 N 未检测到 B 相输入信号 Input channel N has not detected a B-phase input signal
Z N (0~3)	Z 相脉冲输入 (Z-phase input)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输入通道 N 未检测到 Z 相输入信号 Input channel N has not detected a Z-phase input signal
I N (0~3)	数字量输入 (Digital input)	绿色 (Green)	 熄灭  常亮	Not lit Lit	输入通道 N 未检测到输入信号 Input channel N has not detected an input signal
Input channel N has detected an input signal					



指示灯闪烁频率如下图所示:

The indicator blinking frequency is shown below.



7. 端子及配线说明 (Terminal and wiring description)

端子说明 (Terminal description)		HC02				接线 (Wiring)	
0		10	A0+	A0-	I01	Q01	
		11	B0+	B0-	I02	Q02	
		12	Z0+	Z0-	I03	Q03	
		13	5V	0V	SS	COM	
		14	A1+	A1-	I11	Q11	
		15	B1+	B1-	I12	Q12	
		16	Z1+	Z1-	I13	Q13	
		17	5V	0V	SS	COM	
		18	FG	FG	24V	0V	

端子说明 (Terminal description)			HC04			接线 (Wiring)*		
0		10	A0	B0				
		11	Z0		I0			
		12	A1		B1			
		13	Z1		I1			
		14	A2		B2			
		15	Z2		I2			
		16	A3		B3			
		17	Z3		I3			
		18	SS		SS			

* 注：编码器输入与数字量输入只能同时使用源型或漏型。

*Note: PNP and NPN can only be used at the same time for the encoder input and the digital input.